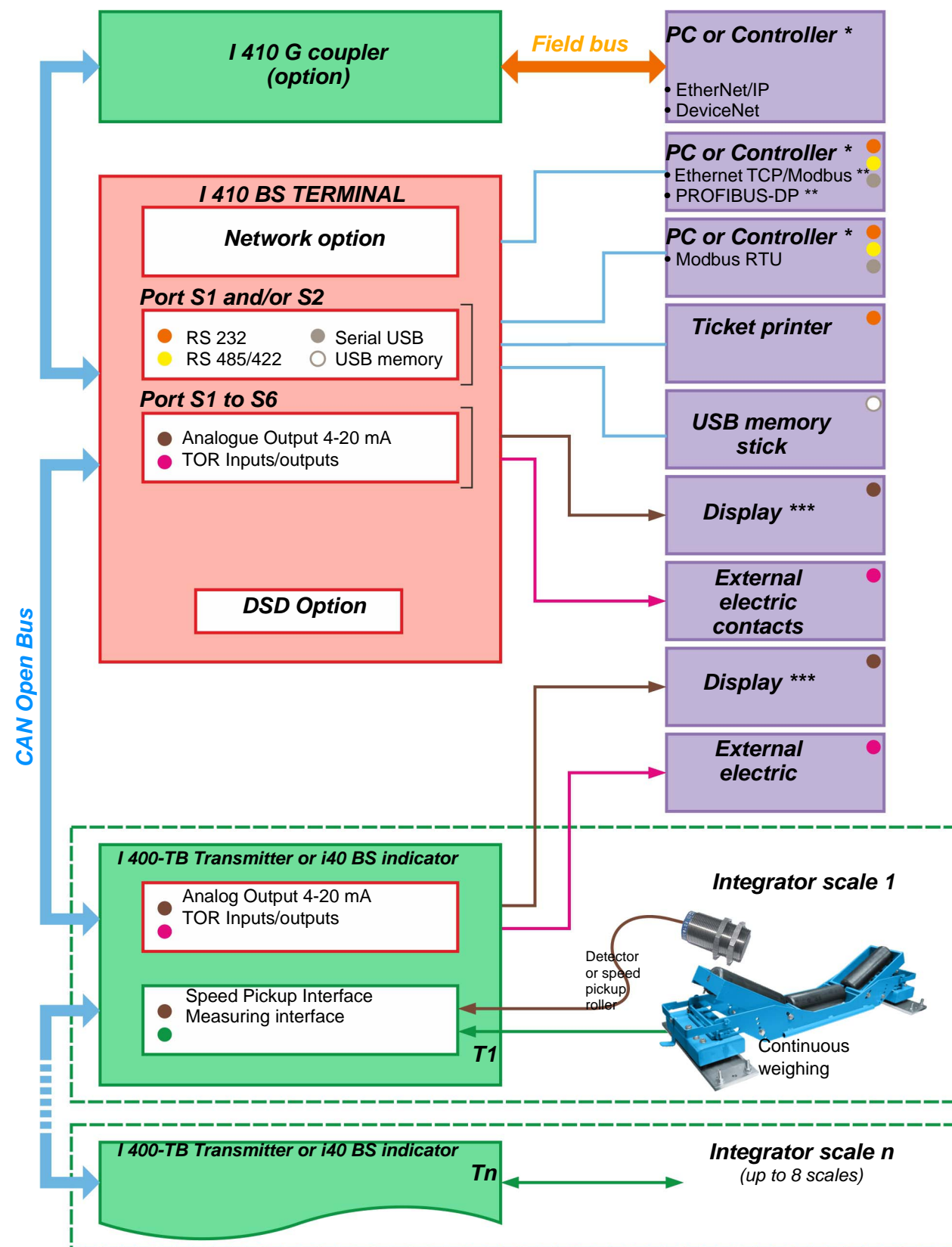


I 410 MBS system



* The I 410 BS-external system link is implemented by one of the three interfaces (free choice) - Information exchanged : See Table 1 and Table 2.
 ** Ethernet TCP/Modbus and PROFIBUS-DP : available either by network card of the indicator, or by the I 410 G-BS coupler (options).
 *** Information exchanged : See Analog outputs 4-20 mA.

Your specialist

Non contractual illustrations. Precia-Molen reserves the right to alter the characteristics of the equipment described in this brochure at any time.

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PRECIA-MOLEN
 WORLDWIDE WEIGHING

I 410 MBS (Multi Belt Scale) Terminal for multiple-channel continuous weighing

PRECIA-MOLEN
 WORLDWIDE WEIGHING

Application

The multiple-channel software I 410 MBS (multi-belt scale) has been designed to measure variable-capacity flows of all bulk products without any capacity limit. It is connected to transmitters (from 1 to 8).

Each transmitter integrates a board measuring weight and acquiring running speed of the conveyor belt.

The link between the terminal and the transmitters is ensured by a CAN Open fieldbus (up to 500 metres).

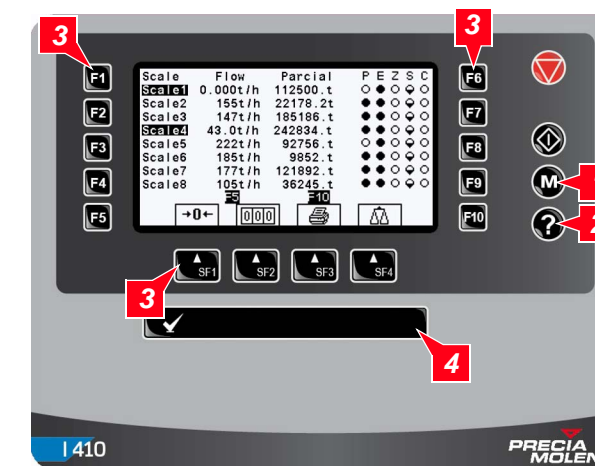
Metrological approval

Our weighing infrastructures associated with the I 410 SBS system are certified for commercial transactions, class 0.5 / 1 or 2, in fixed or variable belt speed.

▼ Test certificate of LNE - 14568 rev. 2 of 07/04/2009 type.

Operator interface

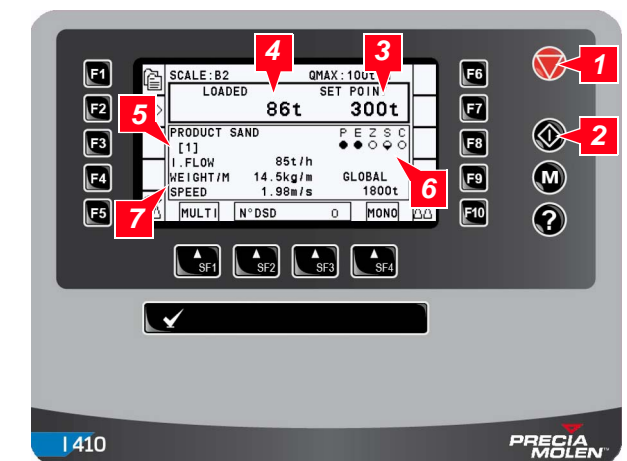
Main screen



1. Access to metrological data display screen.
2. Choice of intervener level.
3. Multifunction keys F1 to F10 and SF1 to SF4 defined in the application and represented by an icon on screen.
4. Validation bar.

Up to 8 scales can be supervised by means of this screen. The F5 and F10 function keys are used to select the information displayed in each column.

Loading screen with preselection



Information displayed

1. Stop of cycle.
2. Start of the cycle.
3. Loading weight requested.
4. Current loading totalisation.
5. Number of the active extractor.
6. Scale status pictograms.
7. Additional information: flow rate, weight per meter, speed, global total.

Configuration - I 410 MBS

The I 410 MBS system manages 4 levels of intervention. Each level offers or not access to certain functions of use or setting/configuration of the indicator. See the installation manual of the I 410 BS terminal (04-43-00 MI).

Hardware configuration

Using the I 410 MBS software requires the following minimum :

- an I 410 BS terminal.
- an I 400 TB BS transmitter, fixed onto the continuous weighing infrastructure to which the strain gauge load cells of this infrastructure is connected, as well as a conveyor belt speed detector or i40 BS indicator.

Each I 400 TB BS transmitter or i40 BS indicator can be connected to any type of continuous weighing infrastructure. It enables to connect:

- The strain gage sensors of the continuous weighing infrastructure.
- A conveyor belt speed detector.

Functions

Weighing

- Weight and speed measurement.
- Instant flowrate.
- Average flowrate with adjustable time constant.
- Global totalling with reset protected by code (in use out of legal metrology).
- Partial totalling.
- Minimum and maximum flow monitoring, checked with "On/Off" outputs (TOR).
- Launch request from zero, manual or automatic.

Load preselection

- Control of 1 to 8 weigher conveyor feed extractors.
- Automatic calculation of the belt tail with early stop of the extractors.
- Conveyor belt started empty or loaded.
- On-Off command of extractors and weigher conveyor.
- Data saved in the DSD module.

Ticket printing

- Company letter head on ticket header.
- Manual or automatic printing at programmable time intervals.
- Auomatic printing of the lot end loading ticket, when reaching the set point.

USB memory stick

- Virtual printing configurable to USB memory stick.
- Backup / restore measurement parameters and scale parameters.

Monitoring program

- Monitoring a production batch.
- Display the batch start date/time.
- Batch totalling.
- Average batch flow.
- Batch peak flow.
- Display of the running time conveyor empty and loaded, as well as production stop time.
- Display of history of last five metrological zeroes performed.

Description of input-output

Input allocation

Functions
Load request (with preselection)
Load hold (with preselection)
Load abort (with preselection)
Weigher belt running
Extractor running
Zero reset of global totalling
Zero reset of partial totalling
Zero reset of batch
Selection from 2 extractors (1 input)
Selection from 4 extractors (2 inputs)
Selection from 8 extractors (3 inputs)
Selection from 2 material ratios (1 input)
Selection from 4 material ratios (2 inputs)
Printing
Batch RESET and date/time update
Belt centring failure

Analog outputs 4-20 mA

This information can be sent to a computer system or a display.

Functions
Instant flowrate
Average flowrate
Conveyor belt speed
Weight per metre
Partial totalling
Global totalling
Load totalling
Zero deviation

Output allocation

Functions
Zero in progress
Zero made and valid
Weigher belt running
Extractor running
Value monitored > Max threshold
Value monitored < Min threshold
Calibration in progress
Calibration made
Value of the active material ratio (bit 0)
Value of the active material ratio (bit 1)
Flow out of limits (Legal metrology only.)
Zero reset pulse of a remote meter
Mode bit 0
Mode bit 1
Unit (Either t and t/h, or kg and kg/h)
Weight acquisition default
Parameter default
Belt sliding fault
Segmented zero fault
Zero out of limits
Weight above maximum scale range
Loading in progress
Extractor control (loading)
Weigher belt control (loading)
Individual control of each extractor
Partial totaller pulse
Global totaller pulse
Belt centring failure

According to options :

- On/ Off inputs-outputs available in the terminal and transmitter.
- 1 analog output per transmitter or analog module on terminal.

Printing

Ticket

***** PRECIA MOLEN *****		
WORLDWIDE WEIGHING		
BP 106 - 07001 PRIVAS CEDEX		
Le 19/04/14 A 17:20		
Partial	37.40 t	
Global	327 t	

Batch summary

SBS	21/08/14	13:43
Batch start on 21/08/14 at 13:43		
Batch tonnage	0.09 t	
Batch flow	31.4 t/h	
Loading time	0:00 h	
Empty time	0:00 h	
Stop time	0:00 h	
Peak flow	32.4 t/h	
Overflow time	0:00 h	
Underflow time	0:00 h	
Last zeros performed:		
01/06/14	17:12	+0.08%
02/06/14	16:11	+0.12%
03/06/14	16:14	-0.24%
05/06/14	16:02	+0.02%
12/06/14	16:58	-0.16%

Communication

Serial link

A controller or a supervision system can be connected to the I 410 BS indicator using the protocol :

- Modbus RTU over RS 232 or RS 485 serial link.

Field bus

The same systems can be connected to the native CAN OPEN interface used by PRECIA MOLEN through one of the following protocols :

- Ethernet TCP/Modbus
- PROFIBUS-DP
- EtherNet/IP
- DeviceNET

Commands and set points received

Zero request
Partial totalling reset
Global totalisation RESET
Selection of product ratio
Choice of extractor
DSD request
Global zero
Product code writing
Loading : preselection value
Start, stop or hold load

Informations transmitted

DSD number
Total loaded or Total DSD
Partial total
Instant flow
Average flow
Weight per metre
Belt speed
Batch data
Product code